

Technical Data Sheet

Purell PE 3220D

Low Density Polyethylene

Product Description

Purell PE 3220D is a low density polyethylene with high rigidity and good chemical resistance. It is delivered in pellet form. The grade is used by our customers for packaging of pharmaceuticals in the small blow moulding market such as in blow fill seal technology.

Application	Blow-Fill-Seal Applications; Bottles and Vials; Caps & Closures (Healthcare); Healthcare Applications; Medical Devices; Medical Film
Market	Flexible Packaging; Healthcare; Rigid Packaging
Processing Method	Blow, Fill, & Seal; Blown Film; Extrusion Blow Molding; Injection Molding
Attribute	Ethylene Oxide Sterilisation; Good Chemical Resistance; High Rigidity

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (190 °C/2.16 kg)	0.40	g/10 min	ISO 1133-1
Density	0.930	g/cm ³	ISO 1183-1
Bulk Density	>0.500	g/cm ³	ISO 60
Mechanical			
Tensile Modulus	430	MPa	ISO 527-1, -2
Tensile Stress at Yield	13.0	MPa	ISO 527-1, -2
Tensile Strain at Yield	12.2	%	ISO 527-1, -2
Hardness			
Shore Hardness, (Shore D)	54		ISO 868
Thermal			
Vicat Softening Temperature, (A50)	110	°C	ISO 306
Peak Melting Point	117	°C	ISO 11357-3